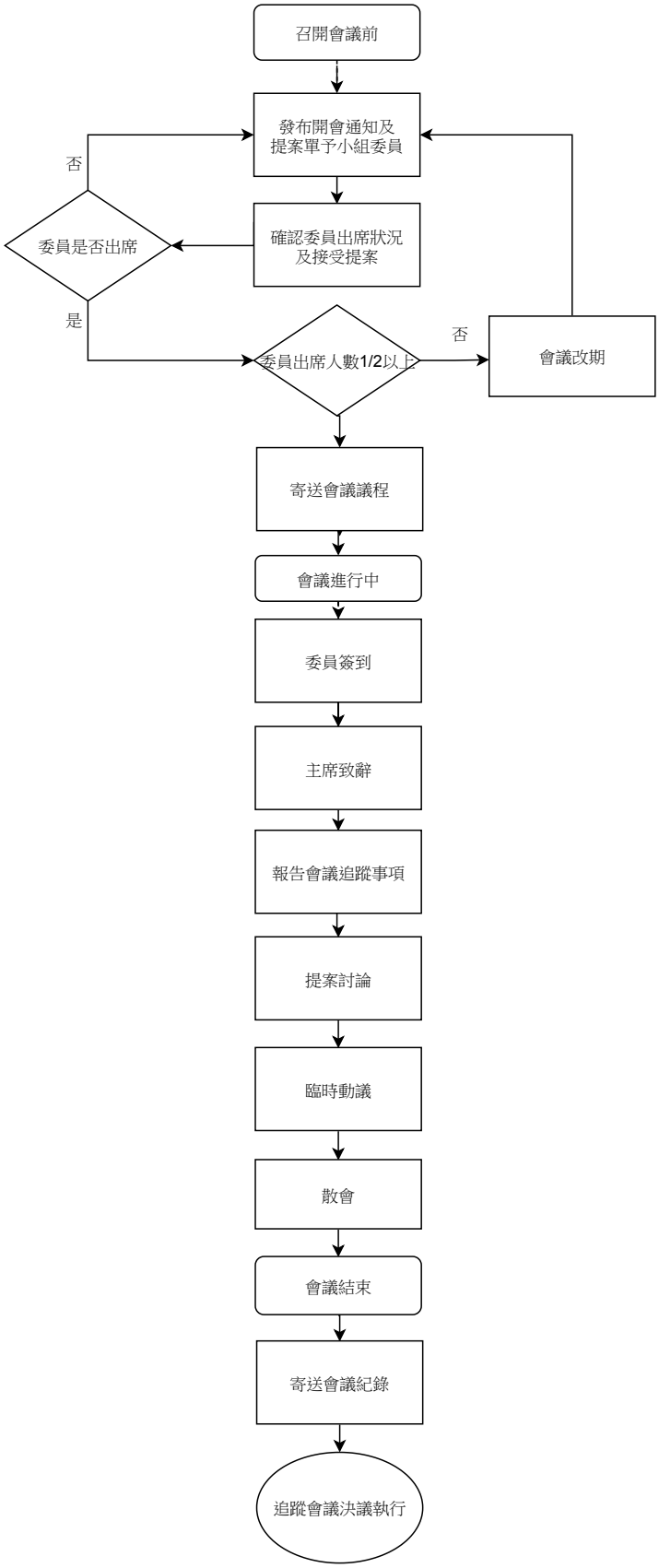衛生福利部專科醫師訓練工作小組作業流程